



KEYSTONE STEEL & WIRE

ROD MILL ROLLING SCHEDULE

FREQ. 4 4 8 4 4 4 4 4 4 8 8 4 12 12 12 12 8 8 8

Prod Wk	Rolling Start Date	Sequence	5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0	3BAR	4BAR	5BAR	NOTES:
			7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8				
5	1/30/12	B2	C	CANC						C				C			CANC						
6	2/6/12	A1	C						C														
7	2/13/12	C1			C			C			CANC	C			C	CANC		CANC	C			CANC	FURNACE CLEAN OUT
8	2/20/12	A2	C				C						C										
9	2/27/12	B1	C	C						C										CANC			
10	3/5/12	A1	C						C														
11	3/12/12	C2			C			C			C	C			C						CANC		
12	3/19/12	A3	C			C	C										C						
13	3/26/12	B2	C	C						C				C									
14	4/2/12	A1	C						C														
15	4/9/12	C1			C			C			C	C			C								C
16	4/16/12	A2	C				C						C										
17	4/23/12	B1	C	C						C										C			MELT SHOP OUTAGE
18	4/30/12	A1	C						C														
19	5/7/12	C2			X			X			X	X			X	CANC		CANC	X		X		
20	5/14/12	A3	X			X	X																
21	5/21/12	B2	X	X						X				X									FURNACE CLEAN OUT
22	5/28/12	A1	X						X														
23	6/4/12	C1			X			X			X	X		X								X	
24	6/11/12	A2	X				X						X				X						
25	6/18/12	B1	X	X						X										X			
26	6/25/12	A1	X						X														
27	7/2/12	C2			X			X			X	X		X							X		
28	7/9/12	A3	X			X	X																
29	7/16/12	B2	X	X						X				X									
30	7/23/12	A1	X						X														

*ALL ROLLINGS SUBJECT TO 800 TON MIN.

"X" = SCHEDULED ROLLING

"C" = CLOSED ROLLINGS

Issue Date: 1/31/12

Roger D. Potter

S.W. Scheduling